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Form B

Form C

Stability Studies						
Starting Form	Test Conditions ("EQ" = equilibrate; "RH" = relative humidity)	Appearance	Analysis by XRPD			
Form A Form C Form D Form A Form A Form A Form B Form B Form B Form C Form C	40° C./75% RH; 4 weeks EQ in ethanol at 40° C. for 4 weeks EQ in heptane at 40° C. for 4 weeks EQ in toluene at 40° C. for 4 weeks EQ in toluene at 40° C. for 4 weeks EQ in heptane at 40° C. for 4 weeks EQ in heptane at 40° C. for 4 weeks EQ in heptane at 40° C. for 4 weeks EQ in the thanol at 40° C. for 4 weeks EQ in the thanol at 40° C. for 4 weeks EQ in the thanol at 40° C. for 4 weeks EQ in thanol at 40° C. for 4 weeks EQ in heptane at 40° C. for 4 weeks	White solid White solid Yellow solid White solid	Form A Form B Form C Form D Form F Form A Form C Form B Form B Form B Form B Form C Form C			
Form C Form C	EQ in water at 40° C. for 4 weeks EQ in toluene at 40° C. for 4 weeks		Form C Form C			
Form D Form D	EQ in ethanol at 40° C. for 4 weeks EQ in heptane at 40° C. for 4 weeks		Form B Form B			

TABLE 12

EQ in water at 40° C. for 4 weeks

Form D EQ in toluene at 40° C. for 4 weeks

Form D

Interconversion Studies					
Starting Form	Test Conditions ("EQ" = equilibrate)	Analysis by XRPD			
Mixture of Forms A, B, C, D, E, F and G	EQ in acetone:ethanol (1:1) at 25° C.	Form B + C + F			
Form A Form C Form D Form E Form F Form G	EQ in acetone:ethanol (1:1) at 25° C. EQ in acetone:ethanol (1:1) at 25° C.	Form B Form B Form B Form F Form B			

5.13. Example 13

200 mg Dosage Capsule

Table 13 illustrates a batch formulation and single dosage formulation for a single dose unit containing 200 mg of a solid form comprising Compound A, i.e., about 40 percent by weight, in a size #0 capsule.

TABLE 13

Formulation for 200 mg capsule						
Material	Percent By Weight	Quantity (mg/tablet)	Quantity (kg/batch)			
Compound A	40.0%	200 mg	16.80 kg			
Pregelatinized Corn Starch, NF5	9.5%	297.5 mg	24.99 kg			
Magnesium Stearate	0.5%	2.5 mg	0.21 kg			
Total	100.0%	500 mg	42.00 kg			

The pregelatinized corn starch (SPRESSTM B-820) and Compound A components are passed through a 710 µm screen and then are loaded into a Diffusion Mixer with a baffle 65 insert and blended for 15 minutes. The magnesium stearate is passed through a 210 µm screen and is added to the Diffusion

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Mixer. The blend is then encapsulated in a size #0 capsule, 500 mg per capsule (8400 capsule batch size) using a Dosator type capsule filling machine

5.14. Example 14

100 mg Oral Dosage Form

Table 14 illustrates a batch formulation and a single dose unit formulation containing 100 mg of a solid form comprising Compound A.

TABLE 14

Formulation for 100 mg tablet					
	Material	Percent by Weight	Quantity (mg/tablet)	Quantity (kg/batch)	
)	Compound A	40%	100.00	20.00	
5	Microcrystalline Cellulose, NF	53.5%	133.75	26.75	
	Pluronic F-68 Surfactant	4.0%	10.00	2.00	
	Croscarmellose Sodium Type A, NF	2.0%	5.00	1.00	
	Magnesium Stearate, NF	0.5%	1.25	0.25	
	Total	100.0%	250.00 mg	50.00 kg	

The microcrystalline cellulose, croscarmellose sodium, and Compound A components are passed through a #30 mesh screen (about 430μ to about 655μ). The Pluronic F-68® 35 (manufactured by JRH Biosciences, Inc. of Lenexa, Kans.) surfactant is passed through a #20 mesh screen (about 457 µ to about 1041μ). The Pluronic F-68® surfactant and 0.5 kgs of croscarmellose sodium are loaded into a 16 qt. twin shell tumble blender and are mixed for about 5 minutes. The mix is then transferred to a 3 cubic foot twin shell tumble blender where the microcrystalline cellulose is added and blended for about 5 minutes. The solid form comprising Compound A is added and blended for an additional 25 minutes. This preblend is passed through a roller compactor with a hammer mill attached at the discharge of the roller compactor and moved back to the tumble blender. The remaining croscarmellose sodium and magnesium stearate is added to the tumble blender and blended for about 3 minutes. The final mixture is compressed on a rotary tablet press with 250 mg per tablet (200,000 tablet batch size).

While the invention has been described with respect to the particular embodiments, it will be apparent to those skilled in the art that various changes and modifications may be made without departing from the spirit and scope of the invention as defined in the claims. Such modifications are also intended to fall within the scope of the appended claims.

What is claimed is:

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1. A method of treating a disease or disorder selected from the group consisting of psoriasis, psoriatic arthritis, rheumatoid arthritis, Behcet's Disease, rheumatoid spondylitis, an arthritic condition, atopic dermatitis, and ulcerative colitis, wherein the method comprises administering a therapeutically or prophylactically effective amount of a Form B crystal form of the compound of Formula (I):